IRON **Standard Operating Procedure**

 Date Created: August 3, 2017
 Created by: R. Giancola
 Approved by: A. Kawalec
 Doc #11251
 Rev #00
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Utility Knife

Potential Injuries & Hazards 🥼					
	Pinch points				
\	Cuts				
\checkmark	Lacerations				
	Eye injury				
	Respiratory hazards				
\checkmark	Amputation				
	Slip, trip or falls				
	Explosion				
	Electric shock				
	Fire				
	Other:				



Note: This task may expose workers to musculoskeletal injury (MSI) risks. Signs and symptoms include pain, burning, numbness, tingling, swelling, stiffness, and/or loss of movement or strength in a body part. Report these to your supervisor immediately.

This task may only be performed by trained and authorized personnel.



Education and Training Prerequisites eg. Instructions or other SOP's

INVIRON

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1. INSPECT YOUR KNIFE BEFORE USE

Check the blade. A dull blade is an unsafe blade. A dull blade requires more force to make a cut, which could lead to tool slippage.

Check for damage, excessive wear and ease of operation. Make certain all moving parts are free from debris and that the tool is clean.

2. EXTEND BLADE PROPERLY, USE ONE BLADE SEGMENT AT A TIME.

Never extend the blade to a point where the blade segment line is past the end of the stainless steel channel. It is important to only use one segment at a time.



3. DON'T TRY TO CUT TOO MUCH

Remember the limitations of your tool. Don't try to cut through things that are too thick for the blade, and remember that it's often safer to make several passes over a cutting line than it is to try to cut through the material in one go.

Use the Cutter as a Cutter!

Many injuries occur when the cutters and knives are used for purposes other than those for which the product was designed. NEVER use a cutter for any purpose other than cutting.

4. ALWAYS CUT AWAY FROM YOURSELF AND OTHERS

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5. SNAP OFF DULL SEGMENTS PROPERLY

If you must remove a blade segment of a knife, and it does not have a blade removal tool, you must extend the blade to its break line or just past. Use pliers to apply pressure to the blade until the tip breaks off.



6. STORE THE KNIFE PROPERLY

Always store the knife with the blade withdrawn into the handle before pocketing it or dropping it into your toolbox.



Report to your Supervisor any condition of the operation or tool you consider unsafe.

Reference Material:					
Doc#10197 - Tool/Equipment Use and Inspection	Doc#10107 - Safety Policy				
Doc#10541 - Workplace Safety and Health	Doc#10210 - Personal Protective Equipment (PPE)				

Rev#	Reason for change:	Revised by:	Date:	Re Training Required
00	New SOP	Initial Release	August 3, 2017	N/A



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Utility Knife