Standard Operating Procedure

Date Created: August 3, 2017 | Created by: R. Giancola | Approved by: A. Kawalec | Doc #11264 | Rev #00 | Pages: 1 of 4

Plastic Pipe and Tubing Cutter

Po	tential Injuries & Hazards 🔔
✓	Pinch points
✓	Cuts
✓	Lacerations
	Eye injury
	Respiratory hazards
✓	Amputation
	Slip, trip or falls
	Explosion
	Electric shock
	Fire
	Other:



Note: This task may expose workers to musculoskeletal injury (MSI) risks. Signs and symptoms include pain, burning, numbness, tingling, swelling, stiffness, and/or loss of movement or strength in a body part. Report these to your supervisor immediately.

This task may only be performed by trained and authorized personnel.



Education and Training Prerequisites eg. Instructions or other SOP's				



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Plastic Pipe and Tubing Cutter

- 1. Inspect the tool. Ensure the Machine screw is tightly in and the blade is sharp. If there are any defects inform your supervisor.
- 2. Release the Safety Latch on the bottom of the Cutter.







3. Mark where you want the cut to be made, then seat the pipe in the lower part of the cutter.



4. Squeeze the hand-grip trigger to cut the pipe. Use your other hand to hold the pipe steady as it's cut.



5. Lock the Safety Latch and place your tool in its designated location.





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Date Created: August 3, 2017 Created by: R. Giancola Approved by: A. Kawalec Doc #11264 Rev #00 Pages: **3** of **4**

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REPLACING YOUR BLADE

*Blade is reversible so both ends of the blade can be used before being replaced with the new blade.

1. With a Phillips screw driver, remove the machine screw.





2. Grasp the blade on the non sharp edge and pull out.





3. Place the new blade in, with the sharp edge facing inward. Line up the hole on the blade to the screw hole. Then place the machine screw back in.





4. Firmly tighten the machine screw.



Report to your Supervisor any condition of the operation or tool you consider unsafe.

Reference Material:	
Doc#10197 - Tool/Equipment Use and Inspection	Doc#10107 - Safety Policy
Doc#10541 - Workplace Safety and Health	Doc#10210 - Personal Protective Equipment (PPE)

Rev#	Reason for change:	Revised by:	Date:	Re Training
				Required

CONVIDOR	
CUNVIRUI	A

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00	New SOP	Initial Release	August 9, 2017	N/A